

Workshop organisation

GOOD



NOT GOOD



Implementation of 5 S in the workshop organisation :

Sort what is needed,
keep only what is needed in the work area,
keep in a distant storage place less frequently used items,
discard unneeded items.

keep the work area tidy, for efficiency in searching and fetching.

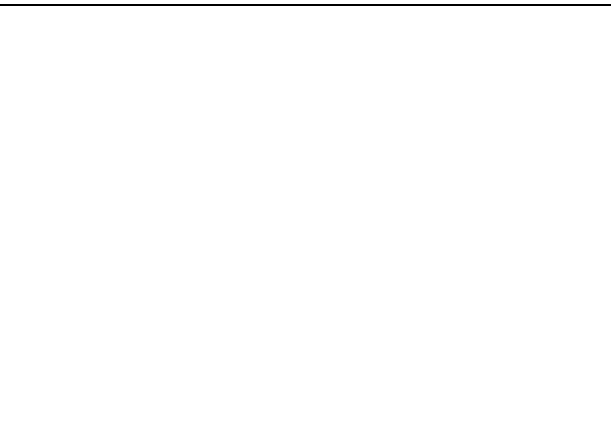
paint floors to visualize the dirt, and to outline work areas



Warehouse preparation : Identification, protection



daily follow-up cleaning



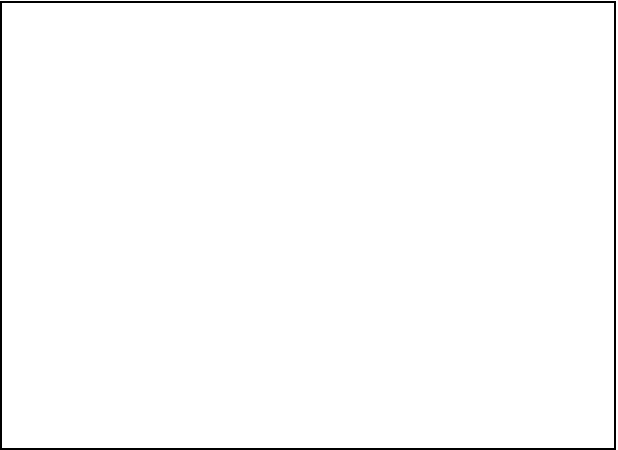
Tools under calibration :identification makes control easier



shadow tool boards

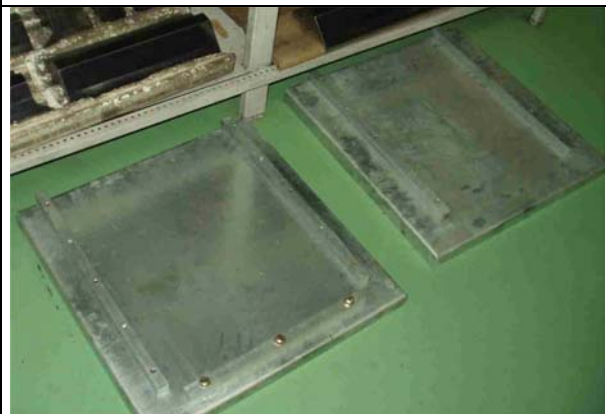


Identification





Tools ergonomics



Tools identification

no identification

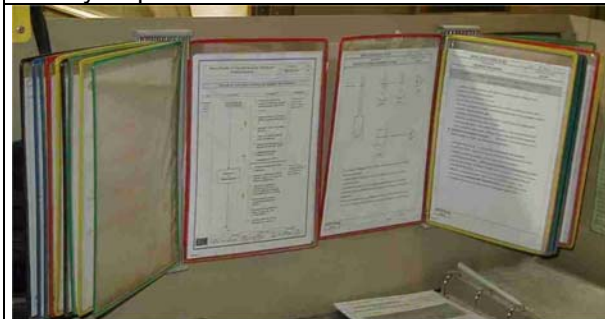




Protection and sorting of parts



Quality inspection area



Documentation available and organised

